



Performance Products

Boom Twist Lock Replacement Kit

This package contains materials and instructions for replacing twist locks.

MATERIALS:

- 1 Instruction sheet**
- 2 Twist Lock pairs**
- 2 Kalex[®] Urethane Adhesive Packets**
- 2 Stir sticks**

INSTRUCTIONS:

Read through the full instructions and gather tools before starting the replacement.

- 1. Remove old twist locks from boom, being careful not to damage the arms. One method for removing old twist locks is to cut the twist lock lengthwise, insert a screwdriver into the cut and twist.**
- 2. Remove old glue from the boom arm by sanding the tube with coarse sandpaper. If necessary, use sandpaper or a file to square up the end of the boom arm. Wipe down the sanded surfaces when done.**
- 3. Abrade the inside bond surface of the twist lock. Wipe clean when done.**
- 4. Mix the glue according to the directions on the package.**
- 5. Apply glue to the last 3/4" outer surface of the boom arm and the inside of the twist lock.**
- 6. Place the twist lock on the end of the arm. Rotate the twist lock as you push it into place. Make sure the twist lock is centered on the end of the boom arm.**
- 7. Remove excess glue with a clean rag. Be sure to wipe the inside of the twist lock as well.**
- 8. Allow the boom to sit undisturbed for 1 hour.**
- 9. Your boom is ready for use after 2 hours.**